

# Curing Instructions for Hargrove Refractory Panels

Upon completion of panel cutting and installation, the panels will need to be cured to remove any excess moisture that remains. Failure to follow the curing procedures will result in premature cracking and crumbling of the panels. This cracking is not covered under any factory warranty of the products. Please note that it is normal for some hairline cracks to develop in the panels after a period of months. This does not affect their performance.

Proper curing procedure is as follows:

1. Using softwood kindling and paper, build a small fire. Add 1 to 2 small hardwood logs to the fire, once the kindling begins to burn in. Keep the fire small and allow it to burn for no more than 1 hour.
2. Allow the fire to die out after the initial 1 hour burn period. Allow the panels to cool for 24 hours.
3. Repeat steps 1 and 2.
4. Upon building the fire, 2 to 3 medium sized logs may be used. Do not allow the fire to burn for more than 4 hours.
5. Allow the fire to die out after the initial 4 hour burn period and let the panels cool for 24 hours.
6. The panels may now be used normally.